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Ch. 1 Basic Machine Tools And Metal Cutting Principles Derive The Formula To Estimate The Machine Time Calculation For Turning Operation. 3 7. Define Lip Angle. 1 8. Define Tool Life. 1 1 9. Explain Primary Cutting Motion For Lathe Machine With Neat Sketch. 1 10. Explain The Classification Of Machine Tools. 4 7 11. Explain Various Factors Which Are Affecting Tool Life. 4 12. Explain

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