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PLC To CV Or PV Register Of The Hardware HSC Or HST On ... 150 M-Bus Pt,SR,WR Modbus Protocol Communication 151 CLINK Pt,MD,SR, WR Fatek/Generic Protocol Communication . Appendix 1-7 Table Function Instructions FUN No. Name Operand Derivative Instruction. FUN No. 2th, 2024

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Defined Communication Protocol), And FUN150 (Master Of MODBUS Communication Protocol). RX Time-out Span : The Communication Master Employs This Time-out Timer To Detect Whether The Slave Station On Line Or Not. When The Master Sent Out The Communication Command To The Slave, The Slave Couldn't Reply Within This Period, It Had The RX Time-out ... 1th, 2024

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Appendix 1 FATEK Communication Protocol This Protocol Is Each Communication Port Of FATEK PLC To Communicate With The Peripherals Under Standard Mode. Any Peripherals That Want To Communicate With FATEK PLC Model Have To Meet The Rules, Not Only The Hardware Connection But Also The Software Parameter Setting. 4th, 2024

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1. Connect 1HLC Cable To The Left (communication) Expansion Port Of PLC. 2. The 4 Lines Of The Scale Are Connected To EXC+, EXC-, SIG+, And SIG- Of 1HLC. 2.2 Setting PLC Communication Parameters Connect To PLC Using Winproladder (24MC In This Example) And Change The PORT 3 Communication 1HLC 24MC 24V Power Supply 1th, 2024

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