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Which Is Controlled By The CPU Of The PLC, Using FATEK “Standard Communication Driver” To Manage The Communication Transactions Of The Port, I.e. “FATEK Communication Protocol”. Any Access To The Port Must Comply With The Format Of “FATEK Communication Protocol” To Get Responses From The PLC. 1th, 2024

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PLC To CV Or PV Register Of The Hardware HSC Or HST On ... 150 M-Bus Pt,SR,WR Modbus Protocol Communication 151 CLINK Pt,MD,SR, WR Fatek/Generic Protocol Communication . Appendix 1-7 Table Function Instructions FUN No. Name Operand Derivative Instruction. FUN No. 2th, 2024

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Defined Communication Protocol), And FUN150 (Master Of MODBUS Communication Protocol). RX Time-out Span : The Communication Master Employs This Time-out Timer To Detect Whether The Slave Station On

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## **Appendix 1 1-5 - FATEK**

Appendix 1 FATEK Communication Protocol This Protocol Is Each Communication Port Of FATEK PLC To Communicate With The Peripherals Under Standard Mode. Any Peripherals That Want To Communicate With FATEK PLC Model Have To Meet The Rules, Not Only The Hardware Connection But Also The Software Parameter Setting. 4th, 2024

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1. Connect 1HLC Cable To The Left (communication) Expansion Port Of PLC. 2. The 4 Lines Of The Scale Are Connected To EXC+, EXC-, SIG+, And SIG- Of 1HLC.

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