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PLASTIC INJECTION MOLDING TOLERANCE GUIDE

ABS/PC Blend	0.230	0.130	GPS	0.250	0.150
HDPE	0.250	0.150	LDPE	0.250	0.150
PA	0.250	0.150	PA, 30%GF	0.150	0.100
PBT, 30% GF	0.150	0.100	PC	0.130	0.080
PC, 20% GF	0.130	0.080	PMMA	0.250	0.150
POM	0.250	0.150	PP	0.250	0.150
PP, 20% Talc	0.250	0.150	PPO/PPE	0.230	0.130
PPS, 30%GF	0.130	0.080	SAN	0.230	0.130

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