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Original Groove System (OGS) Groove Speci cations 25

Groove Must Conform To The Groove Diameter "C" Listed. 6 Nominal Allowable Pipe Wall Thickness "T": This Is The Nominal Allowable Pipe Wall Thickness Which May Be Grooved. 7 Maximum Allowable Pipe End Flare Diameter "F": Measured At The Most Extreme Pipe End Diameter Square Cut Or Beveled. File Size: 1MB 1th, 2024

Advanced Groove System (AGS) Roll Groove Specifications

3 Groove Width "B": The Bottom Of The Groove Shall Be Free Of Loose Dirt, Chips, Rust, Scale, And/or Excess Coating Material That May Interfere With Proper Coupling Assembly. 4 Groove Diameter "C": The Groove Must Be Of Uniform Depth For The Entire Pipe Circumference. The Groove Must Be Maintained Within The "C" Diameter Tolerance Listed. File Size: 393KB 1th, 2024

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WELDING COST OUTPUT FOR A SINGLE-V GROOVE WELD OUTPUT FOR Process 1 Amount Of Filler Metal Needed 1.74 Kg Number Of Passes Per Joint ~ 7 Amount Of Shielding Gas 0.00 M^3 Number Of Gas Bottles Required N/A Actual Welding Time 3.29 Hr Deposition Rate 1.12 Kg/hr Labor Cost \$ 147.95 Welding Electrode Cost \$ 8.61 Gas Cost \$ - Flux Cost \$ - Power ... 1th. 2024

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