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Turning Tests On The Lathe Should Be Done As Noted In Appendix "A". The Tests That Will Follow Are Done For A Different Reason And Relate To Threading On A CNC Lathe. Note The Following: So The Motor Tuning Is All Done And The Axis Steps Per Unit Are Correct. You Have Checked For Backlash And Maybe You Need Or Choose To Use It. Of Course Before You Did All That You Adjusted Any Gibs ... 1th, 2024

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8 | P A G E R0071 1.8 Coolant Flood Coolant And Mist Coolant May Each Be Turned On Independently. They Are Turned Off Together. 1.9 Dwell A Machining System May Be Commanded To Dwell (i.e., Keep All Axes Unmoving) For A Specific Amount Of 4th, 2024

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Mach3 Version 3.x Macro Programmers Reference Manual Draft Revision 0.23 August 22nd, 2010 For Mach3 V3 Versions Thru 3.43.19. 4th, 2024

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Mach3 V3.x VB Programmers Reference Manual Page 7 Legacy Scripting Functions Grouped Alphabetically ActivateSignal Sub ActivateSignal (SigNum As Integer) This Function Causes The Specified Mach Output 4th, 2024

#### The MACH3 Remote Instructions - Laser Machine

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