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RESEARCH The Effect Of Welding Procedure On ...ANSI/AWS A5.29-98 (Ref. 17) E81T1-Ni1 Flux Cored Wire, In 1.2-mm Diameter. Test Specimens With This Wire, Eight All-weld-metal Test Coupons Were Prepared For Flat Welding According To ANSI/AWS A5.29-98 Stan-dard (Ref. 17), Which Is Shown In Fig. 1A. The Preparation Included The Following: 1 4th, 2024Standard Welding Procedure - American Welding SocietyGas Metal Arc Welding (Short Circuiting Transfer Mode) Of Galvanized Steel (M-1), 18 Through 10 Gauge, In The As-Welded Condition, With Or Without Backing, But Is Included For Informational Purposes Only. The American Welding Society And The W 1th, 2024.

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