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PC-DMIS CMM Operation Instruction For Manual Measurement

First Is Rotate: Use Lin1 To “rotate To X Plus” About “ Z Plus”. This Constrains Z Axis Rotation.

5. Second Is To Do “Origin”. Use The Center Of Circle To Give X And Y Location And Plane To Give Z Location. By This It Constrains All Translations.

6. The Alignment Is Now Fit The Part Datum.

4. Take Measurements

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